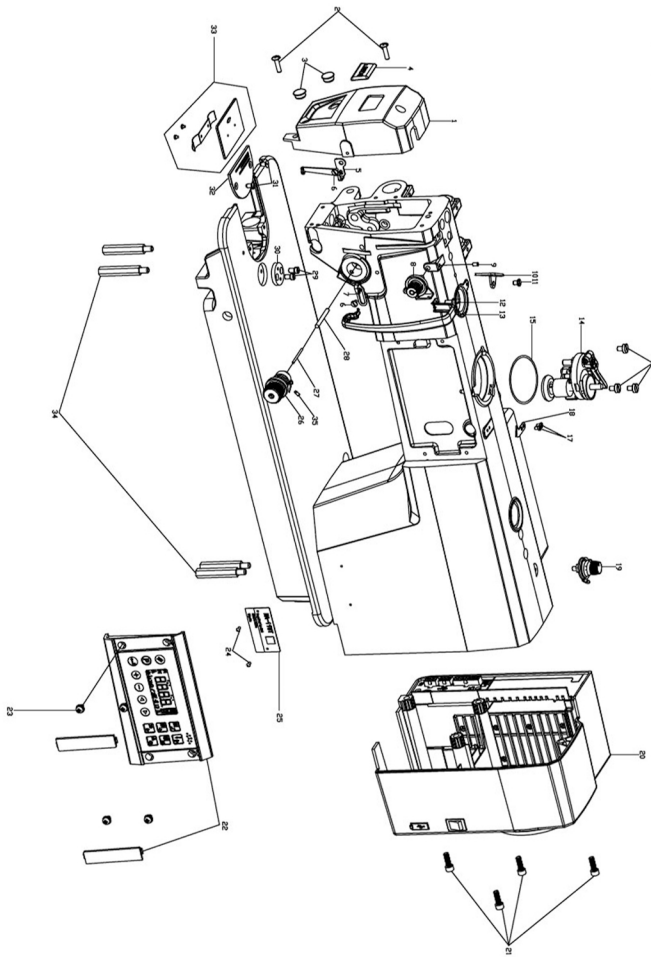


0313Fe
电脑上下复合送料厚料平缝机
(加长型单步进)

零件图册
Parts Manual

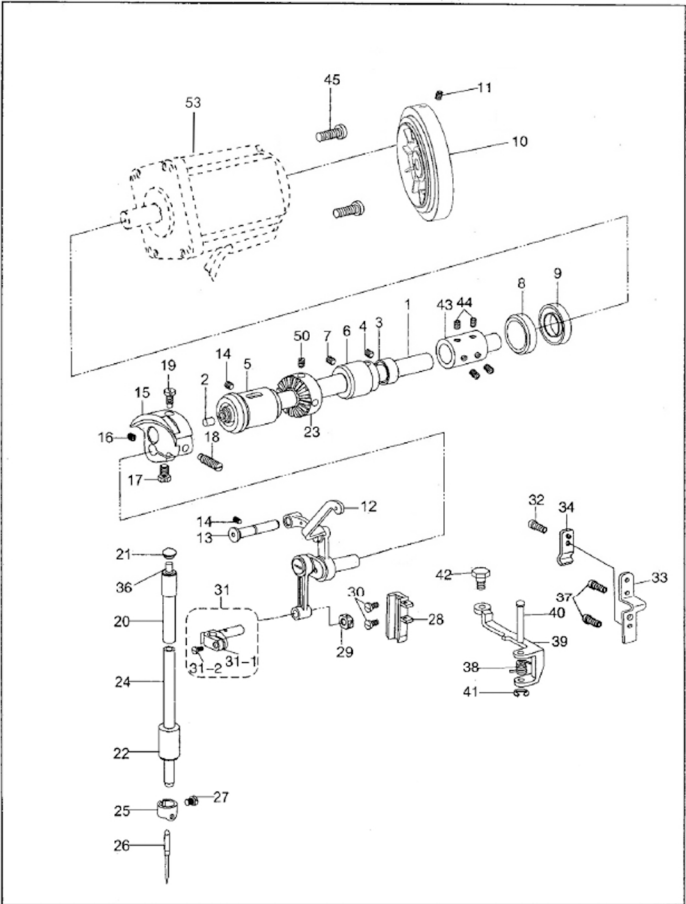
1. 机壳部件 Casting mechanism



1. 机壳部件 Casting mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF03130101	面板	Face plate	1
2	PF0302111	面板螺钉	Screw	2
3	PF03030104	线勾	Thread guide	2
4	BZ3299	J11面板滴塑装饰牌	Plate	1
5	PFQ5129	左线钩	Thread guide	1
6	PF6150106	线勾螺钉	Screw	2
7	PF03030104	线勾	Thread guide	1
8	PF03030106	小夹线器组件(白66#)	Thread guide assy.	1
9	PF68425H33	小夹线器固定螺钉	Set screw	1
10	PF0302113	三眼线勾	Thread retainer	1
11	PF5550317	三眼线勾螺钉	Screw	1
12	PF6150211	挑线杆防护罩螺钉	Screw	1
13	PF03030111	挑线杆防护罩	Cover	1
14	PF03030127	绕线器组件	winding device assembly	1
15	PF0303013701	绕线器垫片油封	Oil seal	1
16	PD-0128	绕线器组件固定螺钉	Screw	3
17	PF555068	切刀螺钉	Screw	2
18	PF90000132	切刀	cutting knife	1
19	PFQ514101	重机绕线夹线器(白色)	Thread guide assy.	1
20	PF0313013401	0313Fe电控组件	electric cabinet	1
21	SCJ2010	电机罩组件固定螺钉M5*20	Screw	4
22	组件进	操作面板	Operation Panel	1
23	I4060018	M4X8(三合一)	Screw	4
24	SCJ6071	型号牌螺钉	POLE	2
25	BZ3301	型号牌	Model Plate	1
26	PF03030109	夹线器组件(白66#)	Thread tension bracket assy	1
27	PF6150131	松线钉	Thread Release Pin	1
28	PF6150712	松线辅钉	Thread Release Supporting Pin	1
29	PF5550117	夹具座螺钉	Screw	2
30	PF03030118	夹具座	Ruler plate	1
31	PF5550637	针板螺钉GS044	Screw	2
32	PF0302141	针板	Needle plate	1
33	PFPC0142	推板组件	Slide plate assy.	1
34	PF6150142	底板撑杆	Bed leg	4
35	PF555022	上轮螺钉GS03	Screw	1

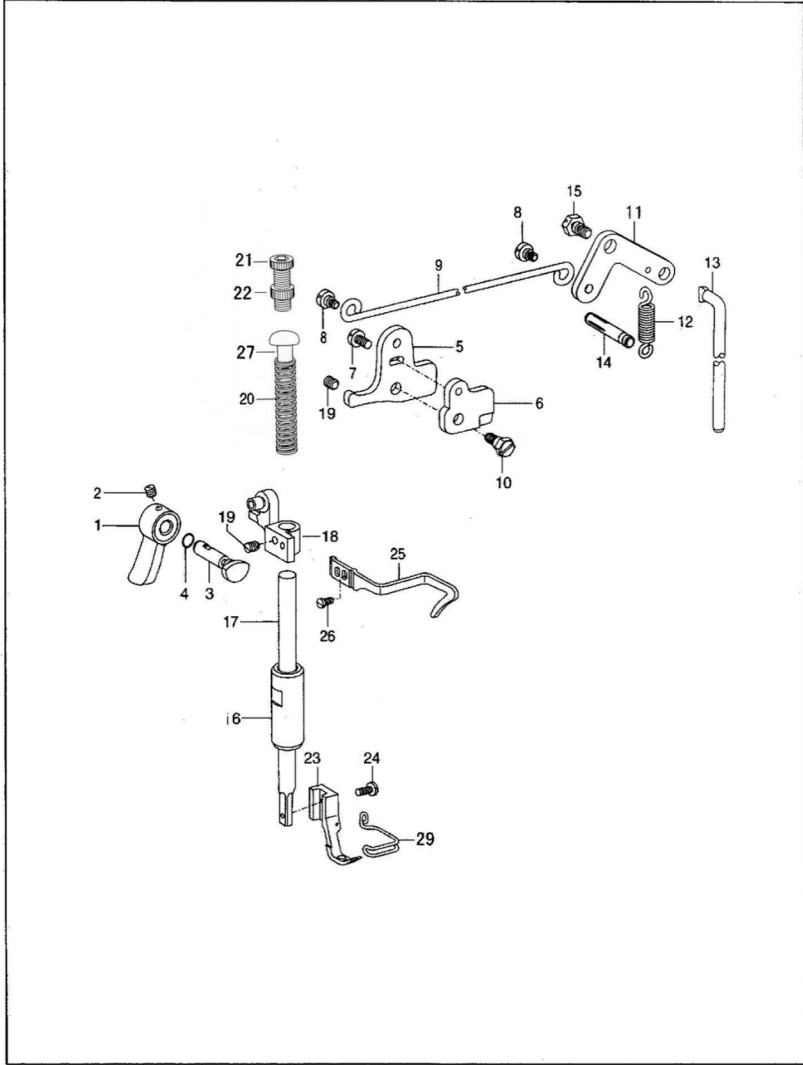
2. 针杆、挑线部件 Needle bar and thread take-up mechanism



2. 针杆、挑线部件 Needle bar and thread take-up mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF03130201	上轴	Upper shaft	1
2	PF030222	上轴橡皮塞	Robber cap	1
3	PF6150512	上轴紧圈	Collar	1
4	PF615034	上轴紧固螺钉	Screw	2
5	PF03030205	上轴前轴套	Bush, L	1
6	PF6150307	上轴中轴套	Bush, M	1
7	PF555029	上轴中轴套螺钉	Set screw	1
8	PF0303020801	上轴后轴承	Bush, R	1
9	PF03030209	上轴后油封组件	Oil seal	1
10	PF03030210	主动轮	Hand wheel	1
11	PF68425E39	主动轮螺钉	Screw	2
12		挑线杆组件	Thread take-up lever set	1
31		针杆接头组件	Needle bar clamp assy.	1
31-1	PF03030212	针杆接头	Needle bar clamp	1
31-2		针杆接头螺钉	Set screw	1
13	PF0302226	挑线连杆铰链轴	Support shaft	1
14	PF555022	挑线连杆铰链轴螺钉	Set screw	2
15	PF0302227	针杆曲柄	Thread take-up crank	1
16	PF5550625	挑线曲柄螺钉	Screw	1
17	PF0302228	挑线曲柄定位螺钉	Screw	1
18	PF5550218	针杆曲柄螺钉	Screw	1
19	PF6150215	针杆曲柄定位螺钉	Screw	1
20	PF03030220	针杆上轴套	Bush, U	1
21	PF6150135	针杆上轴套橡皮塞(8.8)	Rubber cap	1
22	PF0302235	针杆下轴套	Bush, D	1
23	PF03030223	绕线器摩擦轮	Screw	1
24	PF0302237	针杆	Needle bar	1
25	PF0302238	针杆过线环	Thread guide	1
26	PFDDP1723	机针	Needle	1
27	PF6150225	夹针螺钉	Set screw	1
30	PF6150227	滑块导轨螺钉	Screw	2
32	PF0303233	软线固定板螺钉	Screw	1
33	PF03032J001	松线钢丝绳固定架	Wire holder, U	1
34	PF0303234	松线压板	Wire holder, D	1
35		垫片	Washer	1
36	PF6150218	针杆上轴套毛毡	Felt	1
37	PF03030237	松线钢丝绳固定架螺钉	Screw	2
28		滑块槽	Guide	1
29		针杆接头滑块	Slide block	1
38		铰链弹簧	Spring	1
39		松线铰链	Tension release plate	1
40		铰链销	Tension release pin	1
41		开口挡圈	Retaining ring	1
42	PF03030242	铰链螺钉	Screw	1
43	PF03030243	联轴器	Connect block	1
44	BF310164547	联轴器螺钉	Screw	4
45	SCJ2010	电机安装螺钉	Screw GB/T6	4
48		地线组件	Ground wire assy.	1
49		地线螺钉	Screw	1
50	PF68425H33	摩擦轮螺钉	Screw	2
53		组件进	MOTOR	1

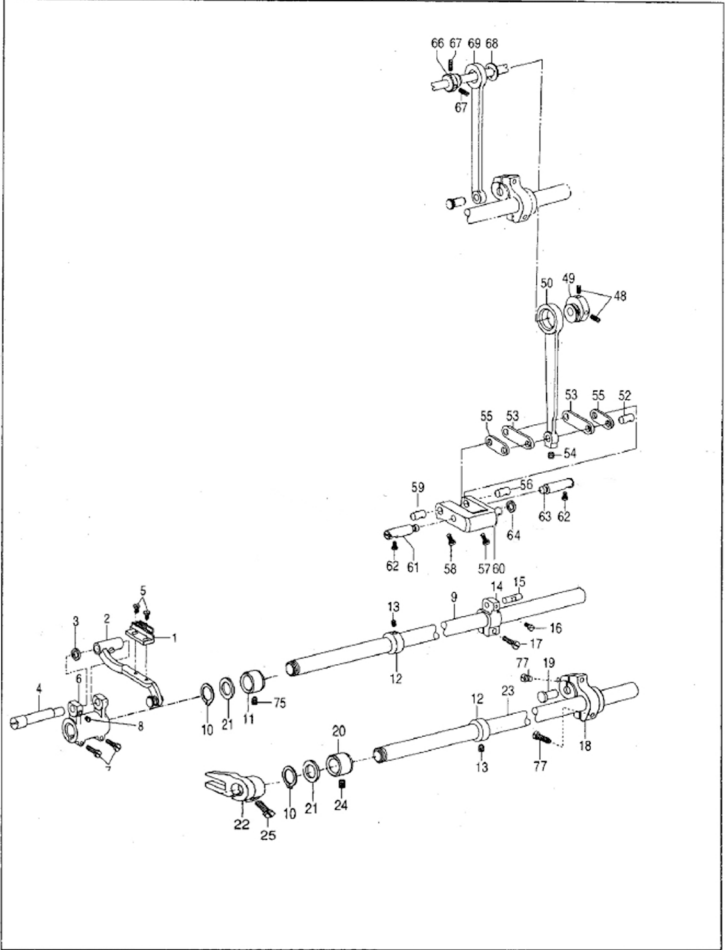
3. 压脚部件 Presser foot mechanism



3. 压脚部件 Presser foot mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030251	压脚扳手	Presser bar lifter	1
2	PF6150708	压脚扳手螺钉	Screw	1
3	PF030253	压紧杆提升凸轮	Lifter crank	1
4	PF5550416	压紧杆提升凸轮油封	O-ring	1
5	PF6150706	膝控提升杠杆(左)	Lifter lever	1
6	PF03030306	松线凸轮	Guide plate	1
7	PF6150708	膝控提升杠杆(左)螺钉	Screw	1
8	PF6150709	铰链螺钉	Screw	2
9	PF03130710	膝控提升杠杆	Collecting rod	1
10	PF6150711	松线凸轮螺钉	Screw	1
11	PF6150713	膝控提升杠杆(右)	Lever	1
12	PF6150714	膝控提升杠杆(右)弹簧	Spring, extension	1
13	PF0302515	膝控提升连杆	Knee lifter bar	1
14	PF6150716	弹簧销	Spring hook	1
15	PF61507141	膝控提升杠杆(右)螺钉	Shoulder screw	1
16	PF6150717	压紧杆轴套	Bush	1
17	PF03030317	压紧杆	Presserbar	1
18	PF0302520	压紧杆导架	Guide bracket	1
19	PF5550330	压紧杆导架螺钉	Screw	1
20	PF03030320	压紧杆弹簧	Spring, compression	1
21	PF03030321	调压螺钉	Adjusting screw, presser	1
22	PF03030322	调压螺钉锁紧螺母	Adjusting nut, presser	1
23	PF03030323	小压脚	Presser foot, inside	1
24	PF6150725	小压脚螺钉	Screw	1
25	PF03030325	大线勾	Thread guide	1
26	PF555049	大线勾螺钉	Screw	1
27	PF03030327	辅助调压弹簧	Adjusting spring	1
28	PF03030328	辅助调压螺钉	Adjusting screw	1
29	PF03030329	防护勾	Safety finger	1

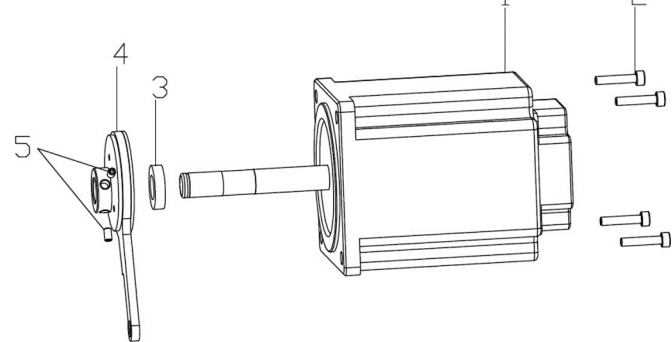
4. 送料部件 Feed mechanism



4. 送料部件 Feed mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030231	送布牙	Feed dog	1
2		牙架小组件	Feed bar	1
3		牙架垫圈	Washer	1
4	PF0303042201	牙架曲柄偏心轴	Shaft	1
5		送布牙螺钉	Screw	2
6		牙架曲柄	Feed rock arm	1
7		牙架曲柄螺钉	Screw	2
8	PF6150227	牙架曲柄偏心轴螺钉	Screw	1
9	PF03130409	送布轴	Feed shaft	1
10	SCJ1036	轴用弹性挡圈	Retaining ring	2
11	PF03030411	送布轴前轴套	Bush, L	1
12	PF6150512	拍牙、送布轴紧圈	Collar	2
13	PF615034	紧圈螺钉	Set screw	4
15	PF6150515	曲柄连杆短销	Stud	1
16	PF6150516	曲柄连杆短销螺钉	Set screw	1
17	PF6150607	送布轴曲柄(右)螺钉	Screw	1
18	PF03030418	拍牙后曲柄	Feed lifting arm	1
19	PF6150518	拍牙轴曲柄铰链轴	Pin	1
20	PF0303420	拍牙轴前轴套	Bush, L	1
21	PF6150629	拍牙、送布轴前轴套垫圈	Washer	2
22	PF030304201	拍牙叉	Feed lifting arm	1
23	PF03130423	拍牙轴	Shaft	1
24	PF555022	拍牙轴前轴套螺钉	Screw	1
25	PF6150607	拍牙叉头紧螺钉	Screw	1
14		送布轴曲柄(右)	Feed rocker arm	1
48		送布凸轮螺钉	Set screw	3
53		送布凸轮	Feed cam	1
50		送布连杆	Feed connecting rod	1
52		曲柄连杆短销	Stud	1
53		曲柄连杆杆	Link	2
54		送布连杆螺钉	Set screw	1
55		曲柄短销钉	Link	2
56		曲柄短销钉短销	Shaft	1
57		短销杆销钉	Screw	1
58		连杆偏心轴螺钉	Screw	1
59		曲柄连杆短销	Shaft	1
60		针距调节曲柄	Feed regulator crank	1
66		拍牙凸轮	Eccentric wheel	1
67		拍牙凸轮螺钉	Screw	3
68		凸轮隔离片	Holder	1
69		拍牙连杆	Feed lifting rod	1
61	PF03130461	针距调节曲柄定位销(左)	Pin shaft, L	1
62	PF6150607	左、右定位销螺钉	Screw	2
63	PF03130463	针距调节曲柄定位销(右)	Pin shaft, R	1
64	SCJ1008	E型卡簧	Retaining ring	1
77	PF03030477	拍牙右曲柄螺钉	Screw	1

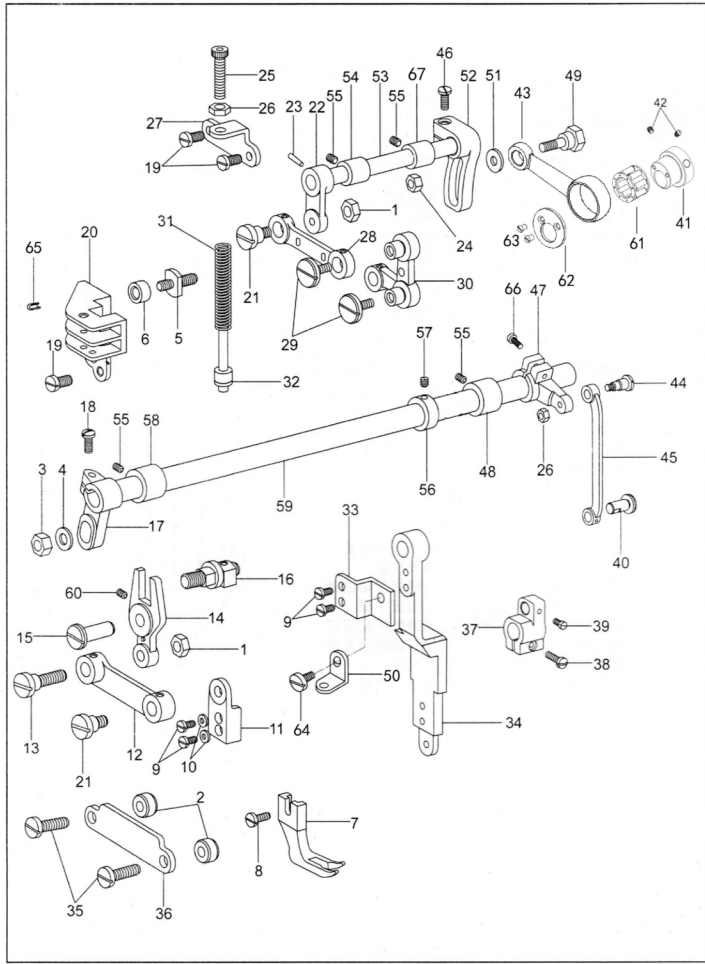
4.1步送料部件 Stepper feed mechanism



4.1、步进送料部件 Stepper feed mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	组件进	步进电机	MOTOR	1
2	SCJ2010	电机罩组件固定螺钉M5*20	Screw	4
3	PQ95F0709	油封	OIL SEAL	2
4	PF03031113	偏心轮组件(步进)	ECCENTRIC AC	1
5	PQ95F0707	内六角紧定螺钉M5M6	Screw	1

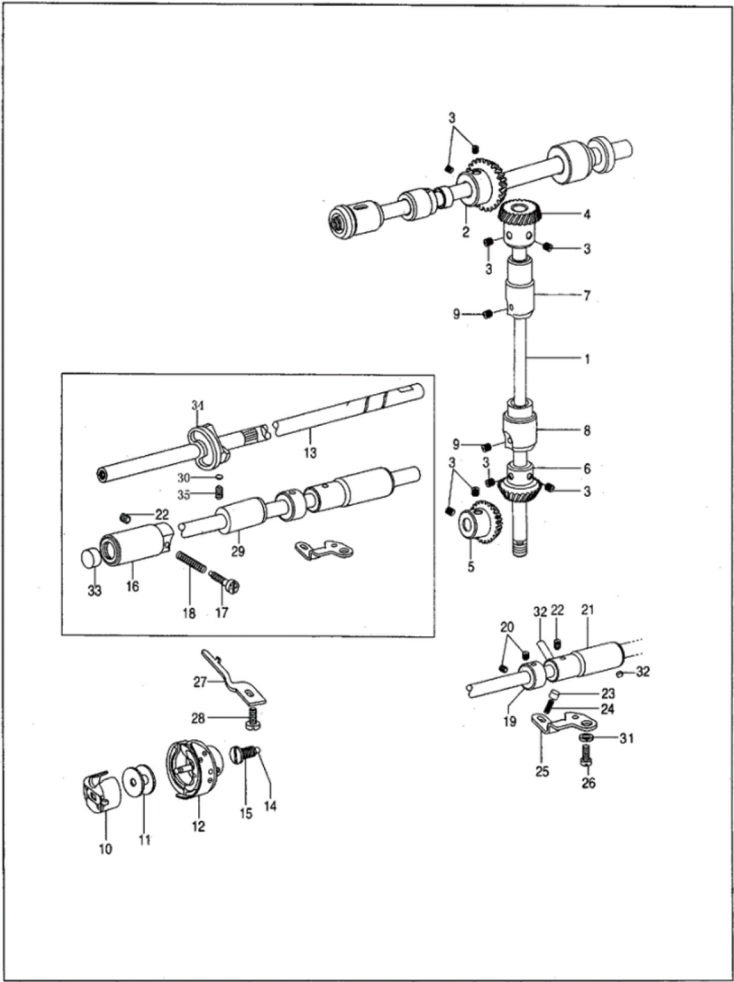
5. 上送料部件 Upper feed mechanism



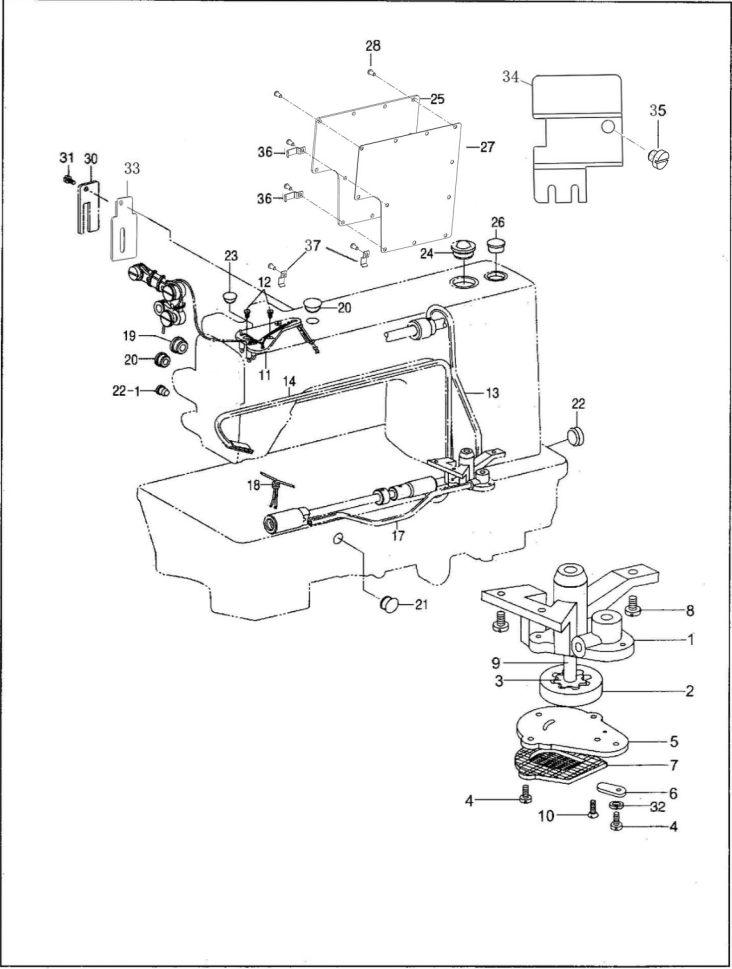
5. 上送料部件 Upper feed mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	J1NPF030261	压脚送料变动连接螺母	Nut	2
2	J1NPF030262	压脚送料压板垫块	Collar	2
3	J1NPF030261	压脚曲柄连接螺母	Nut	1
4	J1NPF030264	压脚曲柄连接垫圈	Washer	1
6	J1NPF030266	提升压脚导柱滚珠柱	Roller	1
7	J1NPF030267	摆压脚	Walking foot	1
8	J1NPF6150725	压脚螺钉	Screw	1
13	J1NPF0302613	压脚送料变动连接螺钉	Shoulder screw	1
14	J1NPF0302614	摆压脚叉形杆	Lever	1
15	J1NPF0302615	摆压脚叉形杆销	Shaft	1
16	J1NPF0302616	压脚送料变动曲柄轴组件	Roller shaft assy.	1
17	J1NPF03030517	压脚摆动前曲柄	Crank	1
18	J1NPF03030518	前曲柄螺钉	Screw	2
19	J1NPF555056	提升压脚导位板螺钉	Screw	4
20	J1NPF0302620	提升压脚导位板	lever guide	1
21	J1NPF0302621	压脚送料曲柄连杆螺钉	Screw	2
22		压脚升降前曲柄	Feed lifting arm crank, L	1
23	J1NPF0302653	调压销	Pin	1
53		压脚升降轴	Feed lifting shaft	1
25	J1NPF0302625	摆压脚调压螺钉	Screw	1
26	J1NPF0302626	摆压脚调压螺母	Nut	2
27	J1NPF0302627	摆压脚调压螺钉架	Bracket	1
5	J1NPF030265	送料曲柄导柱轴	Roller shaft	1
9		摆动连杆座螺钉	Screw	4
10		摆动连杆座螺钉弹簧垫圈	Washer	2
11		摆压脚杆座	Clamper	1
12		摆压脚连杆	Link	1
28	J1NPF0303053001	压脚送料曲柄连杆	Link	1
29		压脚送料曲柄螺钉	Screw	2
30		压脚送料曲柄	Feed lever	1
31		摆压脚调压杆弹簧	Spring, compression	1
34		摆压脚杆	Connecting rod	1
32	J1NPF03030532	调压杆弹簧导柱	Guide shaft	1
33	J1NPF03030533	提升压脚导柱定位板	Holder plate	1
35	J1NPF555022	提升压脚连接压板螺钉	Screw	2
36	J1NPF0302636	提升压脚连接压板	Rod guide	1
37	J1NPF0302637	送布曲柄(中)	Feed rocker arm	1
38	J1NPF6150607	送布轴曲柄(中)螺钉	Screw	1
39	J1NPF5550633	大连杆曲柄连接销钉	Set screw	1
40	J1NPF0302640	大连杆曲柄连接销	Stud	1
42	J1NPF90008103	螺钉	Screw	2
44	J1NPF0302644	压脚摆动后曲柄连杆螺钉	Shoulder screw	1
45	J1NPF0302645	摆压脚大连杆	Connecting rod	1
46	J1NPF0302646	偏心连杆调节曲柄螺钉	Shoulder screw	1
47	J1NPF03030547	压脚摆动后曲柄	Feed lifting arm crank, R	1
48	J1NPF03030548	压脚摆动轴中轴套	Bush, M	1
50	J1NPF03030564	提升压脚导柱架	Bracket	1
54	J1NPF03030554	摆压脚提升轴后套	Bush	1
55	J1NPF555029	摆动升降轴套支头螺钉	Screw	3
56	J1NPF6150512	压脚摆动轴紧圈	Collar	1
57	J1NPF55506261	压脚摆动轴紧圈螺钉	Screw	2
58	J1NPF03030558	压脚摆动轴前轴套	Bush, L	1
59	J1NPF03130559	压脚摆动轴	Upper feed shaft	1
60	J1NPF555029	摆压脚叉形杆螺钉	Screw	1
21		六角螺母	Nut	1
41		压脚升降偏心轴	Eccentric wheel	1
43		连杆组件	Connecting rod	1
49		偏心轮连杆螺钉	Screw	1
51	J1NPF0302641	垫圈	Washer	1
52		偏心连杆调节曲柄	Feed arm	1
61		滚针轴承	Roller bearings	1
62		垫圈	carrier ring	1
63		螺钉	Screw	2
64	J1NPF03030565	导柱架螺钉	Screw	1
65	J1NSCJ4001	弹性圆锥销	Pin	2
66	J1NPF03030567	后曲柄螺钉	Screw	1
67	J1NPF03030568	摆压脚提升轴前套	Bush	1

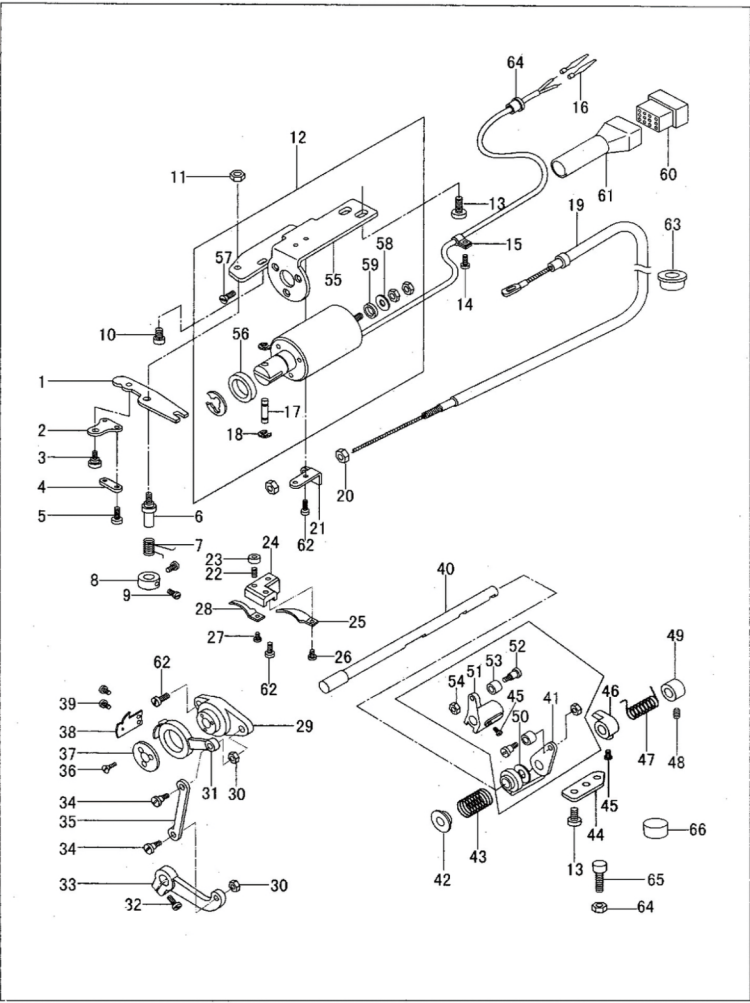
6. 旋梭部件 Hook mechanism



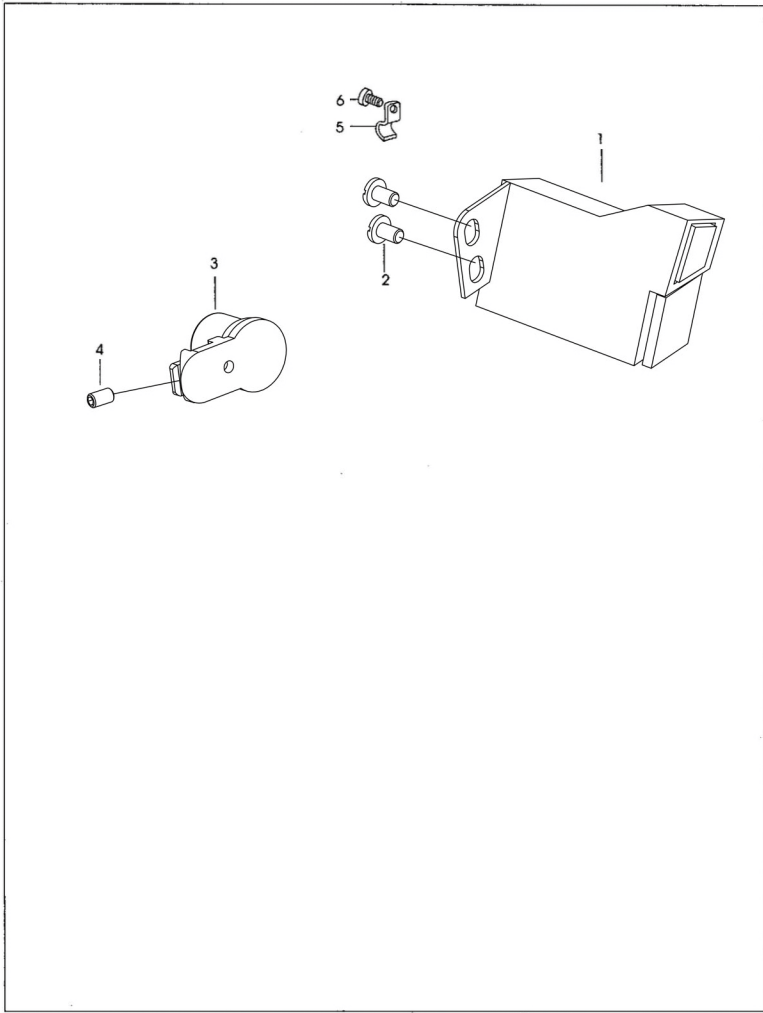
7. 供油润滑部件 Lubrication mechanism



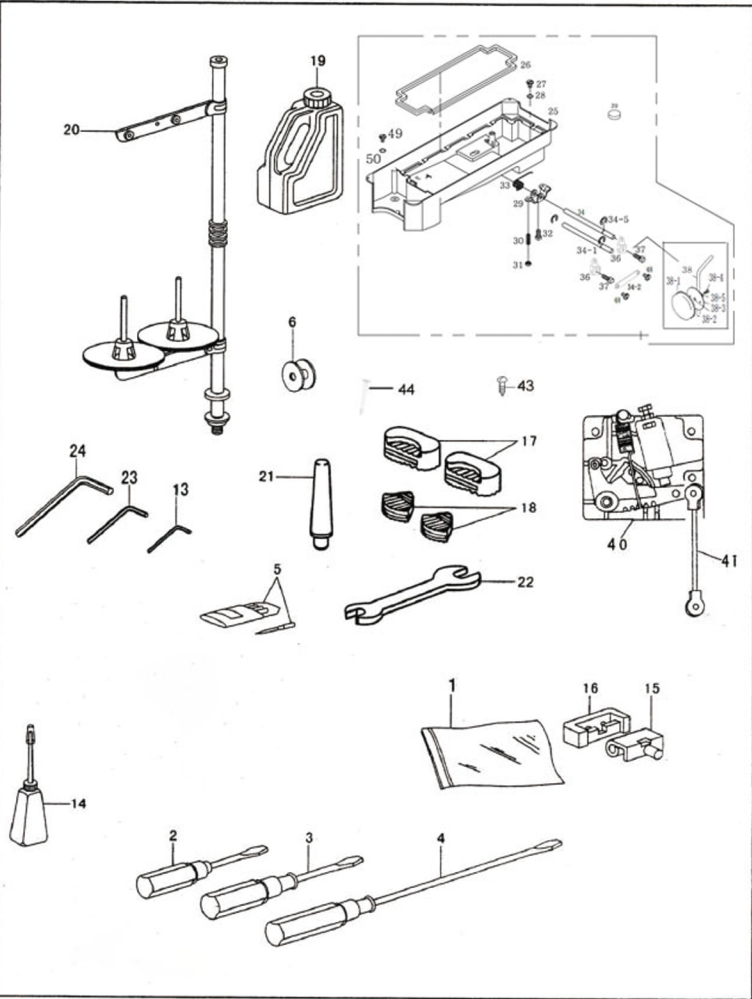
8. 剪线部件 Thread trimming mechanism



9. 倒缝部件 Reverse stitching mechanism



10.附件 Accessories



6. 旋梭部件 Hook mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0302216	竖轴	Vertical shaft	1
2	PF615031902	上轴伞齿轮	Bevel gear, upper shaft	1
3		伞齿轮螺钉	Set screw	8
4	PF615032002	竖轴伞齿轮（上）	Bevel gear, vertical shaft, U	1
5	PF615032202	下轴伞齿轮	Bevel gear, lower shaft	1
6	PF615032302	竖轴伞齿轮（下）	Bevel gear, vertical shaft, L	1
7	PF5550522	竖轴上轴套	Bush, vertical shaft, U	1
8	PF5550521	竖轴下轴套	Bush, vertical shaft, L	1
9	PF555029	竖轴轴套螺钉	Screw	2
10	PF03030610	梭芯套组件	Bobbin case	1
11	PF0302319	梭芯	Bobbin	1
12	PF03030612	旋梭组件	Hook assy.	1
13	PF03130322	下轴	Lower shaft	1
14	PF55505901	下轴滤油塞	Filter	1
15	PF6150402	下轴滤油塞螺钉	Screw	1
16	PF03030616	下轴前轴套	Bush, lower shaft, L	1
17	PF6150408	油量调节螺钉	Adjusting screw, oil	1
18	PF5550821	油量调节弹簧	Adjusting spring	1
19	PF6150404	下轴紧圈	Collar	2
20	PF55506261	下轴紧圈螺钉	Screw	1
21	PF6150410	下轴轴套（右）	Bush, lower shaft, R	2
22	PF555029	下轴轴套螺钉	Screw	1
23	PF6150412	柱塞	Plunger	1
24	PF6150413	柱塞弹簧	Spring	1
25	PF6150414	挡板	Holder plate	1
26	PF6150610	挡板螺钉	Screw	1
27	PF0302344	旋梭定位勾	B/case holder position bracket	1
28	PF555056	旋梭定位勾螺钉	Screw	1
29	PF03030629	下轴中轴套	Bush, lower shaft, M	1
31	PF6150414	挡板螺钉弹簧垫圈	Washer	1
32	PF6150411	下轴轴套油管	Oil tube	1
33	PF9990707	下轴油封	Oil seal	1
34	PF03030634	切线凸轮	Thred shear cam	1
35	PF90008103	切线凸轮螺钉	Screw	2

7. 供油润滑部件 Lubrication mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030271	油泵体	Pump body	1
2		油泵大齿轮	Big gear, pump	
3		油泵小齿轮	Small gear, pump	
4		油泵调节板螺钉	Screw	
5		油泵体盖板	Cover	
6		油泵调节板	Throat plate	
7		油泵滤网组件	Filter set	
9		油泵体短轴	Shaft	
10		油泵体盖板螺钉	Screw	
32		弹簧垫圈	Washer	
8	PF6150809	油泵体螺钉	Screw	1
11	PF03030711	油线固定板大组件	Setting plate	1
12	PF6150812	油线固定板螺钉	Screw	1
13	PF6150813	上轴油管组件	Oil tube, U	1
14	PF6150815	回油管组件	Tube assy.	1
17	PF03130717	下轴油管组件	Oil tube	1
18	PF6150526	油线	Oil wick	1
19	PF6150103	橡皮塞	Rubber cap	1
20	PF6150104	橡皮塞	Rubber cap	2
21	PF6150135	橡皮塞	Rubber cap	2
22	PF6150136	橡皮塞	Rubber cap	1
23	PF6150146	橡皮塞	Rubber cap	1
24	PF6150112	油窗组件	Oil gauge window	1
25	PF03130149L	后盖板	Back cover	1
26	PF03030726	橡皮塞	Rubber cap	1
27	PF03130150	后盖板密封垫片	Washer	1
28	PF555016	后盖板螺钉	Screw	15
30	PF03030730	小挡油板	Oil pan	1
31	PF555016	小挡油板螺钉	Screw	1
33	PF03030733	小挡油橡胶	Washer	1
34	PF03030734	挡油板	Oil pan	1
35	PF03030735	挡油板螺钉	Screw	1
36	PF99901160	线夹U3	Cord holderU3	2
37	PF99901511	线夹U2	Cord holderU2	2

8. 剪线部件 Thread trimming mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0313ZJ01101	驱动板	Driven plate	1
2		软线支撑板	Wire support	1
3		软线支撑板螺钉	Screw	1
4		软线连板	Link	1
5		软线连板螺钉	Screw	1
6		驱动板轴	Screw pin, driven plate	1
7		驱动板弹簧	Spring	1
8		驱动板轴紧圈	Collar	1
9		驱动板轴紧圈螺钉	Screw	2
11		驱动轴螺母	Nut	1
12	PF0313ZJ01101	剪线电磁铁转动组件	Thread trimmer solenoid assy	1
13		安装架固定螺钉	Screw	4
16		插头接头	Terminal pin	2
17		剪线电磁铁销	Pin	1
18		挡圈	Retaining ring	2
21		软线座	Tension release lever	1
55		剪线电磁铁安装架	Thread trimmer solenoid base	1
56		密封垫圈（大）	Seal washer, big	1
57		剪线电磁铁紧固螺钉	Screw	3
58		平垫片	Washer	1
59		密封垫圈（小）	Seal washer, small	1
10	PF03030810	安装架连接螺钉	Screw	1
14	PF1790S0255	线夹螺钉	Screw	1
15	PF99901160	线夹	Wire holder	1
19	PF03130819	松线钢丝绳组件	Tension release wire	1
20	PF03030820	软线螺母	Nut	2
22	PF03030822	定刀座螺钉	Screw	1
23	PF03030823	定刀座螺母	Nut	1
24	PF0303ZJ004	定刀座	Holder, F-knife	1
25	PF03030825	栏线板	Lower thread finger	1
26	PF03030826	栏线板螺钉	Screw	1
27	PF03030827	定刀片螺钉	Screw	1
28	PF03030828	定刀片	Fixed knife	1
29	PF0303ZJ005	刀架	Holder, M-knife	1
30		刀轴连杆螺母	Nut	2
31		刀架（左）	Holder, M-knife, L	1
33		剪线电磁铁驱动曲柄	Driven crank	1
34		刀架连杆螺钉	Screw	2
35		刀架连杆	Link	1
36		刀架螺钉	Screw	3
37		刀架垫圈	Washer	1
32		驱动曲柄螺钉	Screw	1
38	BF700S039	动刀片	Movable knife	1
39	PF03030839	动刀片紧固螺钉	Screw	2
40	PF03030840	凸轮曲柄轴	Thread trimmer cam lever shaft	1
41	PF0303ZJ007	切线凸轮右曲柄	Thread trimmer cam lever, R	1
42	PF03030842	扭簧端盖	Collar	1
43	PF03030843	扭簧	Spring	1
44	PF03030844	止动板	Stopper plate	1
45	PF68425E39	限位块螺钉	Screw	3
46	PF03030846	限位块	Positioning block	1
47	PF03030847	凸轮轴扭簧	Spring	1
48	PF7810255	紧圈螺钉	Screw	2
49	PF03030849	凸轮轴紧圈	Collar	1
50	PF03030850	塑料圈	Plastic ring	1
51	PF0303ZJ006	切线凸轮左曲柄	Thread trimmer cam lever, L	1
52		滚轮螺钉	Screw	2
53		滚轮	Roller	2
54		滚轮螺母	Nut	2
60		插头套	Connector	1
61	PF90000192	线罩	Cover	1
62	PF6150227	螺钉	Screw	4
63	PFQ20115	单孔过线套	Guard	1
64	PF0302626	螺母	Nut	1
65	PF03030865	止动螺钉	Screw	1
66	PF03030866	缓冲块	Packing	1

9. 倒缝部件 Reverse stitching mechanism

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PFPC0244	照明灯组件	Light Assembly	1
2	PF5550230	开关安装架螺钉	Screw	2
3	PF0303ZJ014	电子夹线器	Electronic Splitter	1
4	BF5550330	螺钉	Screw	1
5	BF7005M1021	线夹	Cord holder	1
6	PF5550230	线夹螺钉	Screw	1

10. 附件 Accessories

序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF5550102301	零件袋	Accessory bag	1
2	PF55501018	一字开刀（小）	Screw driver, S	1
3	PF55501017	一字开刀（中）	Screw driver, M	1
4	PF55501016	一字开刀（大）	Screw driver, L	1
5	PFDTDP1723	机针	Needle	4
6	PF0302319	梭芯	Bobbin	3
13	PF03031025	2.5mm内六角扳手	V-belt	1
14	PF61501105	油壶	Oil pot	1
15	PF5550101	机壳铰链	Head hinge	2
16	PF5550102	机壳铰链套	Cushion, head hinge	2
17	PF555099	机头防震垫块（大）	Head cushion, L	2
18	PF555098	机头防震垫块（小）	Head cushion, S	2
19	PF55501022	油箱	Oil tank	1
20	PF55501127	线架组件	Thread stand assy.	1
21	PF55501021	机头撑杆	Head rest	1
22	PF61501109	扳手	Wrench	1
23	PF03031023	2mm内六角扳手	Wrench, 2mm	1
24	PF03031024	3mm内六角扳手	Wrench, 3mm	1
25	PFPC1025	油盘	Oil Pan	1
26	PFPC1026	油盘垫	Oil Pan Gasket	2
27	PF555095	油盘放油螺钉	Screw	1
28	PFPC1028	排油螺钉O形圈	O-ring	1
29	PFPC1029	膝控限位架		1
30		螺钉	Screw	2
31		螺母	Nut	2
32		螺钉	Screw	1
33	PFPC1033	膝控复位弹簧	Control Body Spring	1
34	PFPC1034	膝控铰链轴	Knee Lifting Shaft	1
34-1	PFPC103401	膝控辅助铰链轴	Control Body Shaft	1
34-2	PFPC103402	膝控接头连杆	Knee Joint Lever	1
34-3	PFPC103405	卡簧	E-ring	3
36	PFPC1036	膝控弯杆接头	Knee Bend Joint	2
37	PFPC1036	螺钉	Screw	4
38		膝控弯杆	Knee Support Rubber Ass'y	1
38-1	PFPC103801	操纵杆软垫	Joystick Pad	1
38-2	PFPC103802	操纵杆垫	Joystick Pad	1
38-3	PFPC103803	操纵杆板	Joystick Board	1
38-4	PFPC103804	接头螺丝	Connector Screw	1
38-5	PFPC103805	操纵杆接头	Joystick Joint	1
39	PFPC1039	磁铁	Magnetic	1
40	组件进	脚踏开关	Pedal Switch	1
41		脚踏拉杆	Pedal Pull	1
43	SCJ2073	十字自攻螺钉	Screw	3
44	SCJ6018	鞋钉	NAIL	4